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**F. No. IA-J-11011/53/2018-IA-II(I)
Government of India
Ministry of Environment, Forest and Climate Change
(IA-II Section)**

Indira Paryavaran Bhawan
Jorbagh Road, New Delhi - 3

Dated: 31st December, 2019

To

M/s Cheminova India Limited (Intermediate Division)
Plot No.(27+28)/A, GIDC Industrial Estate, Panoli
District Bharuch (Gujarat)
Email: abhay.arora@fmc.com

Sub: Expansion of pesticides and Pesticide specific intermediates from 19705 TPA to 47681 TPA at Plot No.(27+28)/A, GIDC Industrial Estate, Panoli, Taluka Ankleshwar, District Bharuch (Gujarat) by M/s Cheminova India Limited (Intermediate Division)- Environmental Clearance - reg.

Sir,

This has reference to your proposal No. IA/GJ/IND2/88017/1995 dated 18th January, 2019, submitting the EIA/EMP report on the above subject matter.

2. The Ministry of Environment, Forest and Climate Change has examined the proposal for environmental clearance to the project for expansion of pesticides and Pesticide specific intermediates from 19705 TPA to 47681 TPA by M/s Cheminova India Limited (Intermediate Division) in an area of 149163.17 sqm at Plot No. (27+28)/A, GIDC Industrial Estate, Panoli, Taluka Ankleshwar, District Bharuch (Gujarat).

3. The details of products are as under:-

S. No	Product	Existing (TPA)	Proposed (TPA)	Total (TPA)
1.	Phosphorus Trichloride (PCl ₃)/ Phosphoryl chloride (POCl ₃)	1000	--	1000
2.	Tri methyl Phosphite (TMP) or Tri ethyl Phosphite (TEP)	100	--	100
3.	Diethyl Thio Phosphoryl Chloride (DETPC) /Sodium salt of Diethyl Thio Phosphoryl Chloride (Na-DETA)	5330	2670	8000
4.	Cyhalothrin Acid	250	--	250
5.	Phosphorus Penta Sulphide (P ₂ S ₅)	3400	--	3400
6.	Acid based products [2-bromobutyric Acid (int), ethyl 2-(4-hydroxy phenoxy) propionate (O-HPPA) (int), Thiocyclam (I), Bispyribac-Sodium	150	--	150

	(H),Pyriithiobac-Sodium(H), Methoxy Amine Hydrochloride (int), 2- hydroxyphenyl Acetic Acid (HPAA) (int), amino acid (int)] etc.			
7.	Amide group based products [Pretilachlor (H), Captan (F), Cymoxanil (F), Beflubutamide (H), Pethoxamide (H), Carboxin (F), Flubendamide (I), Chlorantraniliprole (I), Thiaflusamide (F), Zoxamide (F), Flufenacet (H), 2 Aminosulfonyl-N-N- Dimethylnicotinamide (SNA) (int), 2-(Methoxycarbonyl) thiophene thiophene-3 Sulfonamide (MST) (Int)] etc.	150	--	150
8.	Aniline group Bases products [Pendirnethalin (H), Fluazinam (F), Metaiaxyi (F), Famoxadone (F)] etc.	1200	--	1200
9.	Azine group based product Fenpyroximate (I), Metribuzin (H), Pymetrozine (I), Arnitraz (I),Indoxacarb (I), Clofentezine (I), 2 Methoxy- 4 - Methyl-6-Methylamino-1,3,5-Triazine (MMMT) (Int)] etc.	300	--	300
10.	Azole group based products [Fipronil (I), Hexaconazole (F), Propiconazole (F), Difenoconazole (F), Tricydazole (F), Myclobutanil (F), Florasulam (H), Tebuconazole (F), Flusilazole (F),Tridemefon, Paclobutrazol (F), Thiamethoxam (I), Flutriafol (F), (Safenerlsoxadifen ethyl (Int), Irnidacloprid (I), 2, 6 DiChloroBenzoxazolone (Int), Penoxasulam (H)] etc.	200	--	200
11.	Carbamate group based product [Thiodicarb (I), Propineb (F), Metiram (F), Thiram (F), Cartap hydrochloride (I), Thiophanate Methyl (F)] etc.	500	--	500
12.	Ester group based products [Fenoxaprop-p-Et (H), Clodinafop-Pr (H), Quizolfop-p-ethyl (H), Quinzolfop-p-terfuryl (H), Cyhalofop (H), Isoprothiolane (F), Alphamethrin (I), Lambda Cyhathrin (I), Cypermethrin (I), Bifenazate (I), Phthalide (Int) etc.	300	--	300
13.	Ether group based products [Propargite (I), oxyfiuorfen (H), 2 Ethoxy Ethyl Amine (Int), S-Cyano MPB (Int)] etc.	200	--	200
14.	Ketone group based product [Mesotrione (H), Suctioned (H), Isoxanutole (H), Dimethomorph (F), Isobutyrophenone (IBP) (Int)] etc.	1200	--	1200
15.	Phosphate group based product [Chlorpyrifos (I) or its intermidiate Na-TCP (Int), Acephate (I),Monocrotophos (I) or its intermediates MCMMAA (Int.), Dimethoate (I), Profenofos (I), Ethephon (PGR)] etc.	5000	--	5000

16.	Pyridine group based product [Pyridalyl (I), Imazethapyr (H) CloquintocctMexyl (H), Acetamiprid (I), 4, 6-DiChloro Pyridine (Int)], Azoxvstrobin (F) etc	250	--	250
17.	Urea group based product [Buprofezin (I), Lufenuron (I), Linuron (H), Diafenthiuron (I), Diuron (H), Novaluron (I), Chlorimuron (int), Hexythiazox (I), Spiromesifen (I), Azimsulfuron (H) , Sulfonyl Ureas (H)] etc.	100	--	100
18.	Phenol group based product [2- Cyanophenol (Int), 4- Fluro-3 trilluromethylphenole (Int)] etc.	75	--	75
19.	Sulfentrazone	--	2000	2000
20.	F-9600 (2-(2,4-dichlorobenzyl)-4,4-dimethylizoxazolidin-3-one)/Bixlozone	--	4200	4200
21.	F 9990 (Fluindapyr)	--	1200	1200
22.	Malathion	--	10000	10000
23.	F-4050 (2-(4-fluoro-3-(trifluoromethyl)phenoxy)-N-benzylbutanamide)	--	1500	1500
24.	Beflubutamide	--	450	450
25.	Gamma Cyhalothrin	--	300	300
26.	Bifenthrin	--	300	300
27.	Clomazone	--	2000	2000
28.	FMC-57091 (4,4-dimethyl isoxazolidin-3-one)/(Isoxazolidinone)	--	2600	2600
29.	Thifensulfuron Methyl	--	205	205
30.	Tribenuron Methyl	--	215	215
31.	Metsulfuron Methyl	--	200	200
32.	Ethametsulfuron Methyl	--	10	10
33.	Chlorsulfuron	--	60	60
34.	Triflusulfuron Methyl	--	50	50
35.	Azimsulfuron	--	4	4
36.	Flupyrsulfuron Methyl Sodium	--	12	12
Total		19705	27976	47681

4. Existing land area is 149163.17 sqm. No additional land will be required for the proposed expansion. Industry has developed greenbelt in an area of 49497 sqm covering 33.18% of total project area. The estimated project cost is Rs.790.36 crores. Total capital cost earmarked towards environmental pollution control measures is Rs. 25.05 crores and the recurring cost (O&M) will be about Rs.102 crores per annum. The project will provide employment for 178 persons directly and 422 persons indirectly after expansion.

5. There are no National parks, Wildlife sanctuaries, Biosphere Reserves, Tiger/Elephant Reserves, Wildlife Corridors etc. within 10 km from the project site. Ukai Canal flows at a distance of 1.66 km in west direction.

6. Total water requirement is estimated to be 1351 cum/day, which include fresh water requirement of 764 cum/day, proposed to be met from GIDC supply.

Effluent of 206 cum/day will be treated through Effluent Treatment Plant (ETP) having Primary, Secondary & Tertiary Treatments & treated effluent of 181 cum/day is discharged into underground conveyance pipeline connected to Final Effluent Treatment Plant (FETP) of M/s Narmada Clean Tech (NCT). It has been now proposed that after expansion, existing and proposed unit shall ensure zero liquid discharge and there will be no discharge of treated/untreated waste water from the unit.

Power requirement after expansion will be 3500 kVA proposed to be met from Dakshin Gujarat Vij Company Limited (DGVCL). Existing unit has one DG set of 1250 kVA. Two more DG sets of 1250 & 1500 kVA will be required under proposed expansion.

Existing unit has two natural gas based boilers of 10 TPH capacity each and one briquettes/bagasse/groundnut shell based boiler of 18 TPH capacity. Incinerator (for waste gas) and one natural gas based thermic fluid heater of 10 lakh Kcal/h will be installed in the expansion.

7. The project/activities are covered under category A of item 5(b) 'Pesticides industry and Pesticide specific intermediates' of the Schedule to the Environment Impact Assessment Notification, 2006, and requires appraisal at central level by the sectoral Expert Appraisal Committee (EAC) in the Ministry.

8. Standard terms of reference (ToR) for the project was granted on 23rd March, 2018. Public hearing is exempted in accordance with the Ministry's OM dated 27th April 2018, as the project site is located inside the notified industrial area.

9. The proposal for environmental clearance was considered by the EAC (Industry-2) in its meetings held on 8-9th April, 2019 and 26-28 June, 2019 in the Ministry, wherein the project proponent and their accredited consultant M/s Siddhi Green Excellence Pvt Ltd presented the EIA/EMP report. The Committee found the EIA/EMP report complying with the terms and conditions of the ToR, and recommended the proposal for environmental clearance to the project with certain conditions.

10. The proposal was further examined in the Ministry in accordance with the Ministry's Office Memorandum dated 31st October 2019 and Ministry's communication dated 24th October 2019 regarding compliance of Hon'ble NGT order dated 19.8.2019 (published on 23.8.2019) in OA No. 1038/2018.

11. Based on the proposal submitted by the project proponent and recommendations of the EAC (Industry-2), the Ministry of Environment, Forest and Climate Change hereby accords environmental clearance to the project for **Expansion of Pesticides and Pesticide Specific Intermediates from 19705 TPA to 47681 TPA by M/s Cheminova India Limited (Intermediate Division) at Plot No.(27+28)/A, GIDC Industrial Estate, Panoli, Taluka Ankleshwar, District Bharuch (Gujarat)**, under the provisions of the EIA Notification, 2006, read with

subsequent amendments therein, subject to compliance of the terms and conditions as environmental safeguards, as under:-

- (i) Consent to Establish/Operate (CTE/CTO) for the project shall be obtained from the State Pollution Control Board (SPCB) as required under the Air (Prevention and Control of Pollution) Act, 1981 and the Water (Prevention and Control of Pollution) Act, 1974, and the SPCB shall follow the mechanism/protocol issued by the Ministry vide letter no. Q-16017/38/2018-CPA dated 24th October, 2019 and forwarded by Central Pollution Control Board vide letter dated 25th October, 2019 to the SPCB's, while issuing the CTE/CTO for the project, for improvement of environmental quality in the area.
- (ii) Zero Liquid Discharge shall be ensured including existing facility and the proposed expansion facility and no waste/treated water shall be discharged outside the premises.
- (iii) Necessary authorization required under the Hazardous and Other Wastes (Management and Trans-Boundary Movement) Rules, 2016, Solid Waste Management Rules, 2016 shall be obtained and the provisions contained in the Rules shall be strictly adhered to.
- (iv) National Emission Standards for Pesticides Manufacturing Industry issued by the Ministry vide G.S.R.446(E) dated 13th June, 2011, as amended from time to time, shall be followed.
- (v) No pesticides/chemicals banned by the Ministry of Agriculture and Farmers Welfare, or having LD₅₀<100 mg/kg shall be produced. Also, no raw material/solvent prohibited by the concerned regulatory authorities from time to time, shall be used for production of pesticides.
- (vi) To control source and the fugitive emissions (at 99.98%), suitable pollution control devices shall be installed to meet the prescribed norms and/or the NAAQS. The gaseous emissions shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.
- (vii) Solvent management shall be carried out as follows:
 - (a) Reactor shall be connected to chilled brine condenser system.
 - (b) Reactor and solvent handling pump shall have mechanical seals to prevent leakages.
 - (c) The condensers shall be provided with sufficient HTA and residence time so as to achieve more than 95% recovery.
 - (d) Solvents shall be stored in a separate space specified with all safety measures.
 - (e) Proper earthing shall be provided in all the electrical equipment wherever solvent handling is done.
 - (f) Entire plant shall be flame proof. The solvent storage tanks shall be provided with breather valve to prevent losses.
 - (g) All the solvent storage tanks shall be connected with vent condensers with chilled brine circulation.
- (viii) Total fresh water requirement shall not exceed 764 cum/day to be met from GIDC water supply. Prior permission in this regard shall be obtained from the concerned regulatory authority.

- (ix) Process effluent/any wastewater shall not be allowed to mix with storm water. The storm water from the premises shall be collected and discharged through a separate conveyance system
- (x) Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm, and solvent transfer through pumps.
- (xi) Process organic residue and spent carbon, if any, shall be sent to cement industries. ETP sludge, process inorganic & evaporation salt shall be disposed off to the TSDF.
- (xii) The Company shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act, 1989.
- (xiii) The company shall undertake waste minimization measures as below:-
 - (a) Metering and control of quantities of active ingredients to minimize waste.
 - (b) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes.
 - (c) Use of automated filling to minimize spillage.
 - (d) Use of Close Feed system into batch reactors.
 - (e) Venting equipment through vapour recovery system.
 - (f) Use of high pressure hoses for equipment clearing to reduce wastewater generation.
- (xiv) The green belt of at least 5-10 m width shall be developed in nearly 40% of the total project area, mainly along the plant periphery, in downward wind direction, and along road sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department. In addition, the project proponent shall develop greenbelt outside the plant premises also such as avenue plantation, plantation in vacant areas, social forestry etc.
- (xv) As committed, Fund allocation for the Corporate Environment Responsibility (CER) shall be 5 % of the total project cost. Item-wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office.
- (xvi) Safety and visual reality training shall be provided to employees.
- (xvii) For the DG sets, emission limits and the stack height shall be in conformity with the extant regulations and the CPCB guidelines. Acoustic enclosure shall be provided to DG set for controlling the noise pollution.
- (xviii) The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire-fighting system shall be as per the norms.
- (xix) Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.
- (xx) Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install web camera

with night vision capability and flow meters in the channel/drain carrying effluent within the premises.

(xxi) Mitigating measures suggested during process safety and risk assessment studies shall be undertaken accordingly.

11.1. The grant of environmental clearance is subject to compliance of other general conditions, as under:-

- (i) The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board, Central Pollution Control Board, State Government and any other statutory authority.
- (ii) No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.
- (iii) The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board (SPCB) and it shall be ensured that at least one station each is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.
- (iv) The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16th November, 2009 shall be followed.
- (v) The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).
- (vi) The Company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water.
- (vii) Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.
- (viii) The company shall also comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.
- (ix) The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area. ESC activities shall be undertaken by involving local villages and administration.

- (x) The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.
- (xi) The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose.
- (xii) A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal.
- (xiii) The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF&CC, the respective Zonal Office of CPCB and SPCB. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company.
- (xiv) The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF&CC by e-mail.
- (xv) The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at <http://moef.nic.in>. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.
- (xvi) The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.

12. The Ministry reserves the right to stipulate additional conditions, if found necessary at subsequent stages and the project proponent shall implement all the said conditions in a time bound manner. The Ministry may revoke or suspend the environmental clearance, if implementation of any of the above conditions is not found satisfactory.



13. Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of the Environment (Protection) Act, 1986.

14. Any appeal against this environmental clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

15. The above conditions will be enforced, *inter alia* under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, Air (Prevention & Control of Water Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and rules.

16. This issues with approval of the competent authority.

(Dr. R. B. Lal)
वैज्ञानिक 'ई' / Scientist E
पर्यावरण, वन एवं जलवायु परिवर्तन विभाग
Min. of Environment, Forest and Climate Change
भारत सरकार, नई दिल्ली
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Copy to: -

1. The Deputy DGF (C), MoEF&CC Regional Office (WZ), E-5, Kendriya Paryavaran Bhawan, E-5 Arera Colony, Link Road-3, Ravishankar Nagar, Bhopal -16
2. The Secretary, Forests and Environment Department, Government of Gujarat, Block 14, 8th Floor, Sachivalaya, Gandhinagar (Gujarat) -10
3. The Member Secretary, Central Pollution Control Board, Parivesh Bhawan, CBD-cum-Office Complex, East Arjun Nagar, Delhi - 32
4. The Member Secretary, Gujarat Pollution Control Board, Paryavaran Bhavan, Sector-10A, Gandhinagar (Gujarat) - 10
5. The District Collector, District Bharuch (Gujarat)
6. Guard File/Monitoring File/Website/Record File

(Dr. R. B. Lal)
Scientist E